



# Provisional Technical Data Sheet

Product Name  
**SCGC LLDPE**

Product Type  
**Linear Low Density Polyethylene**

Product Grade  
**M3845RW**

## Product Description

SCGC M3845RW is a linear-low density polyethylene (LLDPE) with butene co-monomer for rotational moulding applications. M3845RW is a natural color PE resin available in a pellet form. This grade is suitable for rotational moulding of storage tanks and general purpose applications.

## Typical Application

- Water storage tanks
- Material handling equipment

## Product Characteristics

- Good processing
- High thermal stability
- Good impact strength
- High UV protection (UV8) for outdoor use

## International Compliance

- European Union (EU) Food contact – Commission Regulation (EU no. 10/2011)
- US Food and Drug administration (FDA)
- China – National Food Safety Standard GB 4806.6-2016, GB 9685-2016
- REACH registration
- RoHS

## Physical Properties

### Properties

#### Resin Properties

Properties	Test Method	Typical Value	Unit
Melt Flow Rate	ASTM D 1238 @ 190 °C, 2.16 kg	5.0	g/ 10 min
Density	ASTM D 1505	0.938	g/cm <sup>3</sup>
Melting Point	ASTM D 2117	125 (257)	°C (°F)
Heat Deflection Temperature	ASTM D 648 @ 0.455 MPa	52 (136)	°C (°F)
Vicat Softening Temperature	ASTM D 1525	116 (241)	°C (°F)

#### Mechanical Properties

Tensile Strength at Yield	ASTM D 638 @ Speed 50 mm/min	20 (2900)	MPa (psi)
Elongation at Break	ASTM D 638 @ Speed 50 mm/min	800	%
Flexural Modulus	ASTM D 790	800 (116000)	MPa (psi)
Surface Hardness	ASTM D 2240	60	Shore D
ARM Impact Strength @ -40 °C	ARM Method (5.5 mm rotomoulded sample)	27 (110)	J/mm (lb-ft)
Brittleness Temperature	ASTM D 746	< -60 (-76)	°C (°F)

**Note:** - The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.  
- Conversion factor for changing unit from kg/cm<sup>2</sup> to MPa is divided by 10.20.



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## Processing Guidelines

Moulding cycles depend on mould materials and its wall thickness, oven temperature, and shot size. Typical oven temperatures should be set between 250 and 300 °C. The recommended Peak Internal Air Temperature (PIAT) for M3845RW is about 210 - 230 °C.

### Points of Concerns

- It is not recommended to flame the surfaces of molded parts with an open torch due to risk of thermal degradation and premature failure.
- Inclusion of fillers or recycled materials into the resins either by compounding or dry blending is not recommended due to risk of compromised impact strength.
- Avoid use of pigments above 0.3% by dry blending into natural powder due to risk of lower impact strength.
- Depending on the end application, additional antioxidants, internal lubricants, or UV stabilizers into the virgin resins during the compounding process should be considered.

### Product Technical Assistance

For technical assistance or further information on this product, please contact your Long Son Petrochemicals technical service or SCG Chemicals technical service as specified below.

## Product Available Form

- Natural Pellet

## Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag

## Storage

- Store in original container in tidy according to the manual of Handling and Storage from SCG Chemicals Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be sloped.

## Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your Long Son Petrochemicals technical service or SCG Chemicals technical service.



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### Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your Long Son Petrochemicals technical service or SCG Chemicals technical service.

### Related Documents

- The latest version of this document will be available at our website, [www.lsp.com](http://www.lsp.com) or [www.scgchemicals.com](http://www.scgchemicals.com), or can be obtained from your Long Son Petrochemicals technical service or SCG Chemicals technical service.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
  - Material Safety Data Sheet.
  - Statement on compliance to food contact regulation.

### Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
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